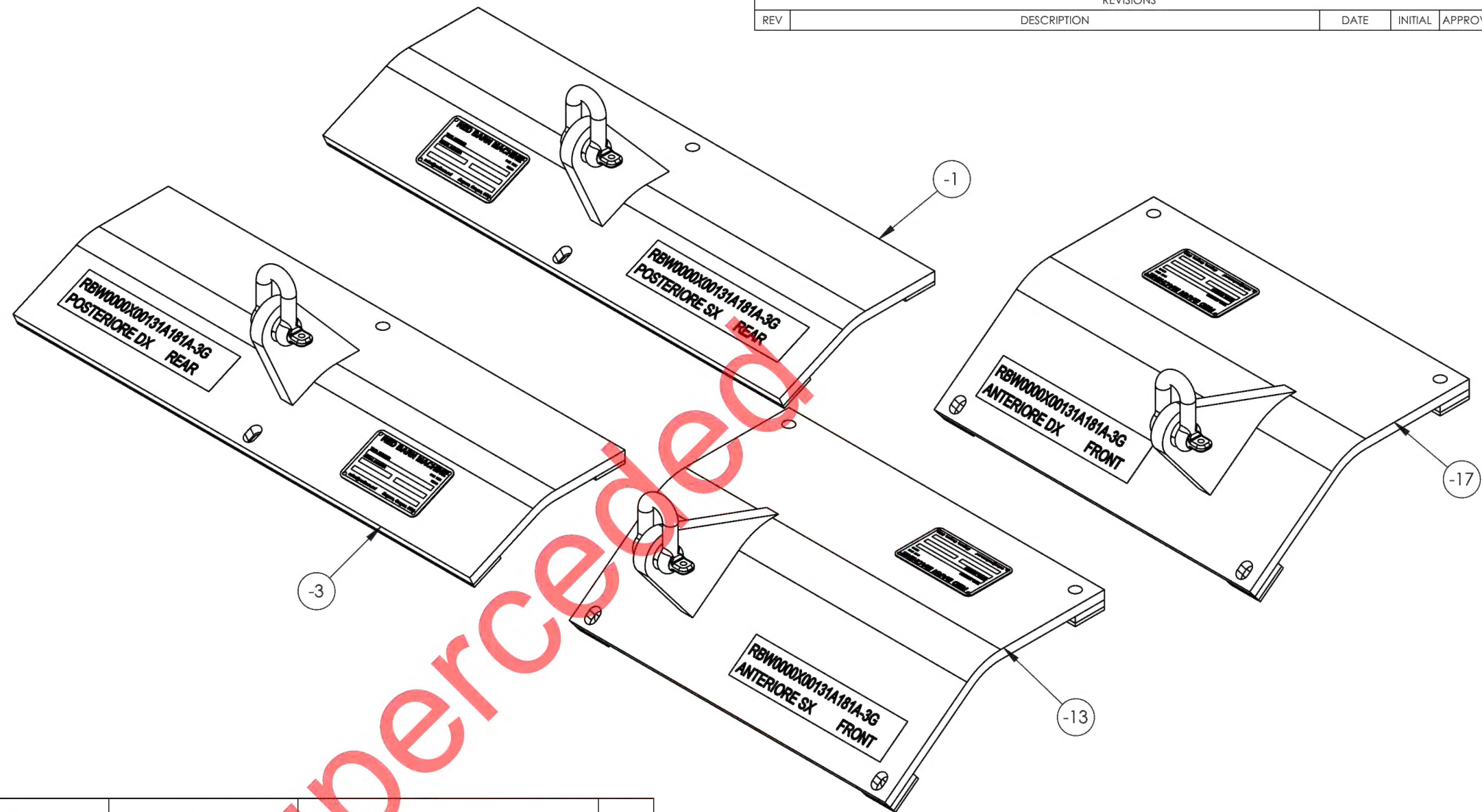


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
						X		-1	1	CENTERED ASSY			2
					X			-3	1	CENTERED ASSY			3
				X	1	1		-5		CENTERED WELDMENT			4
				1				-7		CENTERED BASE PLATE	A36 P&O	3/8 X 7 X 19-3/4	5
				1				-9		BRACKET	A36 P&O	1/2 X 4-1/8 X 4-3/8	6
					2	2		-11		FOAM	NEOPRENE/EPDM	1/8 X 1-1/4 X 19-3/4 MCMaster-CARR #8694K121	7
			X					-13	1	RIGHT PLATE ASSY			8
		X	1					-15		RIGHT PLATE WELDMENT			9
	X							-17	1	LEFT PLATE ASSY			10
X	1							-19		LEFT PLATE WELDMENT			11
1		1						-21		BASE PLATE	A36 P&O	3/8 X 10-1/2 X 13-3/4	12
1		1						-23		BRACKET	A36 P&O	1/2 X 4-1/4 X 4-5/8	13
	4		4					-25		FOAM	NEOPRENE/EPDM	1/8 X 1-1/4 X 1-1/4 MCMaster-CARR #8694K121	14
4		4						-27		TAB	A36 P&O	1/4 X 1-1/4 X 1-1/4	15
	1						B/O	-29		STICKER	BLACK CUT VINYL	1-1/2 X 6-1/2 SIGNS NOW	16
			1				B/O	-31		STICKER	BLACK CUT VINYL	1-1/2 X 6-1/2 SIGNS NOW	17
					1		B/O	-33		STICKER	BLACK CUT VINYL	1-1/2 X 6-1/2 SIGNS NOW	18
						1	B/O	-35		STICKER	BLACK CUT VINYL	1-1/2 X 6-1/2 SIGNS NOW	19
	1		1		1	1	B/O	-37		LIFTING SHACKLE	STEEL	CM LONG REACH SHACKLE GRAINGER #2YE99	2,3,8,10
	1		1		1	1	B/O	-39		RED BARN PLACARD	ALUMINUM	RB41009	2,3,8,10
	4		4		4	4	B/O	-41		#2 DRIVE SCREW	COATED STEEL	1/8 MCMaster-CARR #90081A074	2,3,8,10
ASSY -19	ASSY -17	ASSY -15	ASSY -13	ASSY -5	ASSY -3	ASSY -1							

NOTE:
REF. AGUSTA T/N: 3G0000X00131A181A

RB

RED BARN MACHINE

TITLE

AFT SHIPPING BRACKET

DWG NO.

RBW0000X00131A181A-3G

MAT'L

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
.XXX ± .005
.XX ± .01
.X ± .1

DRAWN BY: MARPET

APPROVED *D Weil*

HEAT TREAT FINISH

SPEC

1. BREAK ALL SHARP EDGES .015 x 45°
OR .015R

2. DIMENSIONAL LIMITS APPLY AFTER PLATING

USED ON MODEL

AGUSTA AW139

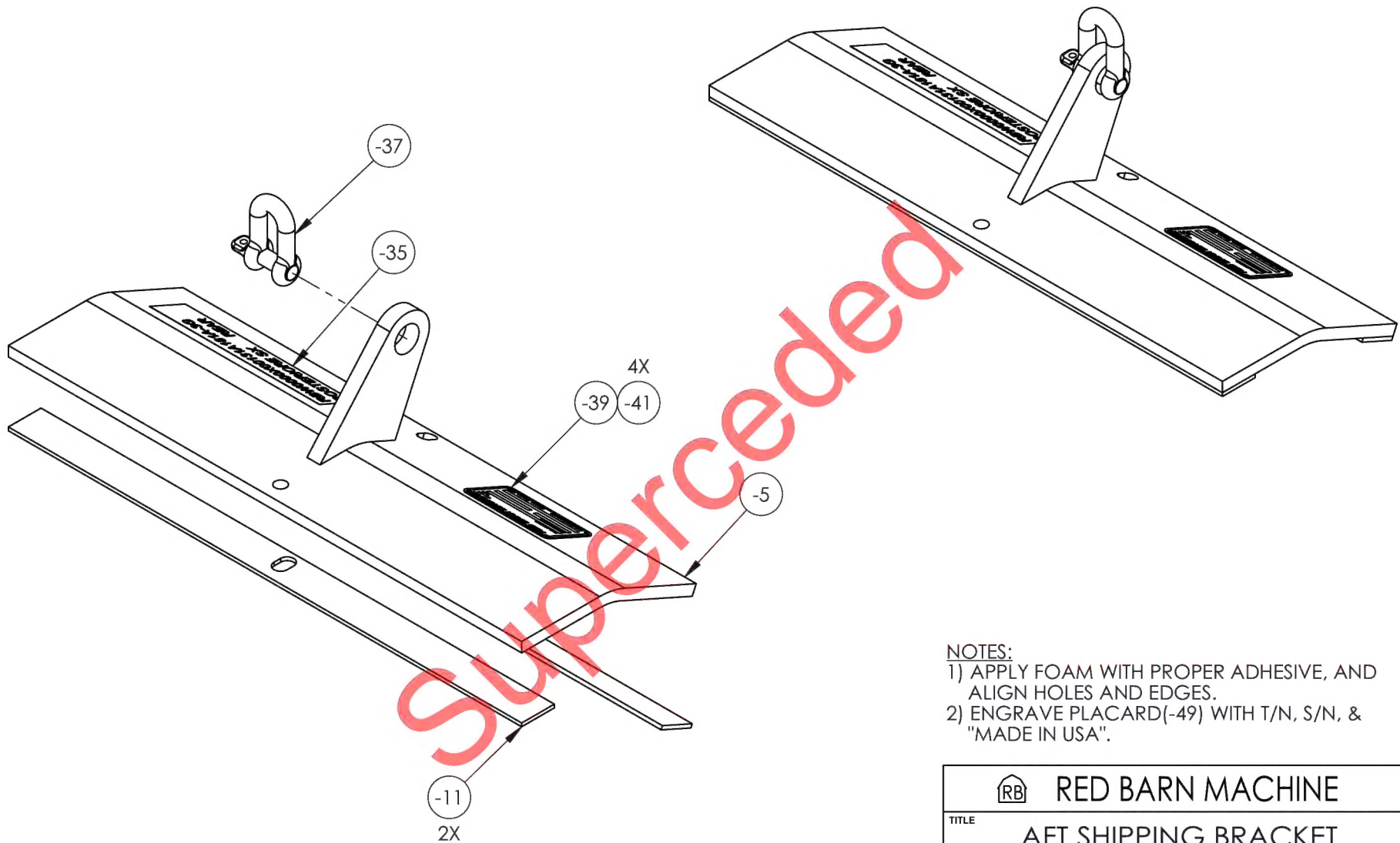
SCALE 1:4

DATE 4/8/2013

SHEET 1 OF 19


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
APPROVED			

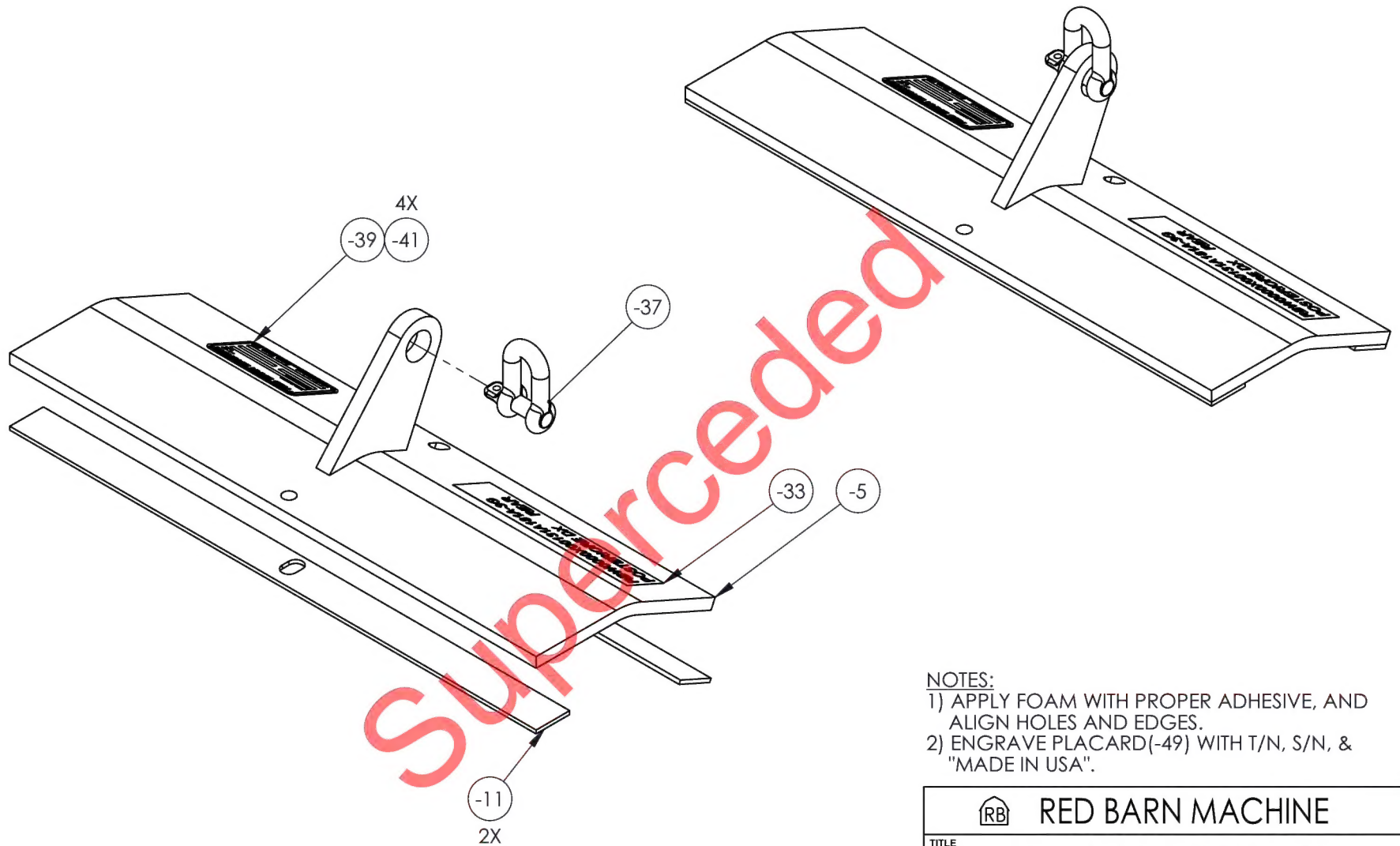


(-1)
CENTERED ASSY

- NOTES:
1) APPLY FOAM WITH PROPER ADHESIVE, AND ALIGN HOLES AND EDGES.
2) ENGRAVE PLACARD(-49) WITH T/N, S/N, & "MADE IN USA".

 RED BARN MACHINE	
TITLE AFT SHIPPING BRACKET	
DWG NO. RBW0000X00131A181A-3G-1	REV
MAT'L	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FINISH
	SPEC
	USED ON MODEL AGUSTA AW139
SCALE 1:4	DATE 4/8/2013
SHEET 2 OF 19	

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-3
CENTERED ASSY

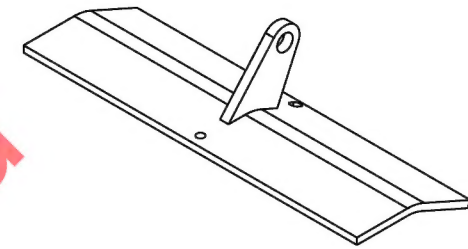
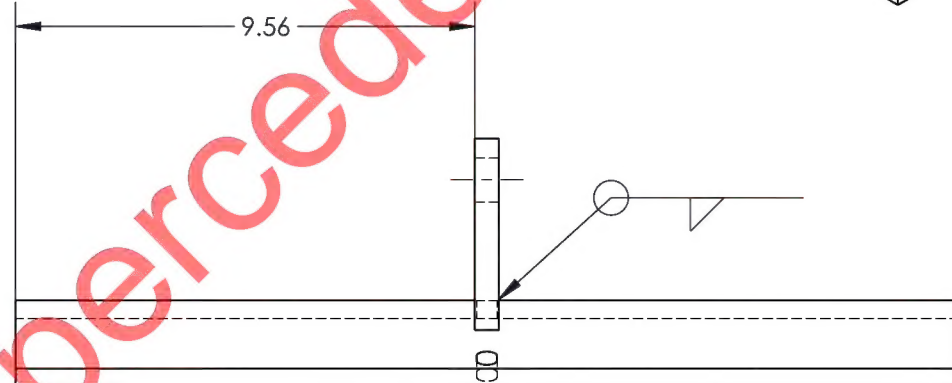
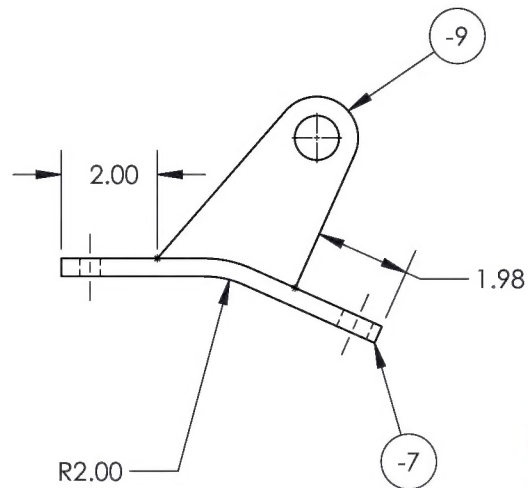
NOTES:

- 1) APPLY FOAM WITH PROPER ADHESIVE, AND ALIGN HOLES AND EDGES.
- 2) ENGRAVE PLACARD(-49) WITH T/N, S/N, & "MADE IN USA".

RED BARN MACHINE	
AFT SHIPPING BRACKET	
DWG NO.	REV
RBW0000X00131A181A-3G-3	
MAT'L	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA AW139
SCALE 1:4	DATE 4/8/2013
SHEET 3 OF 19	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

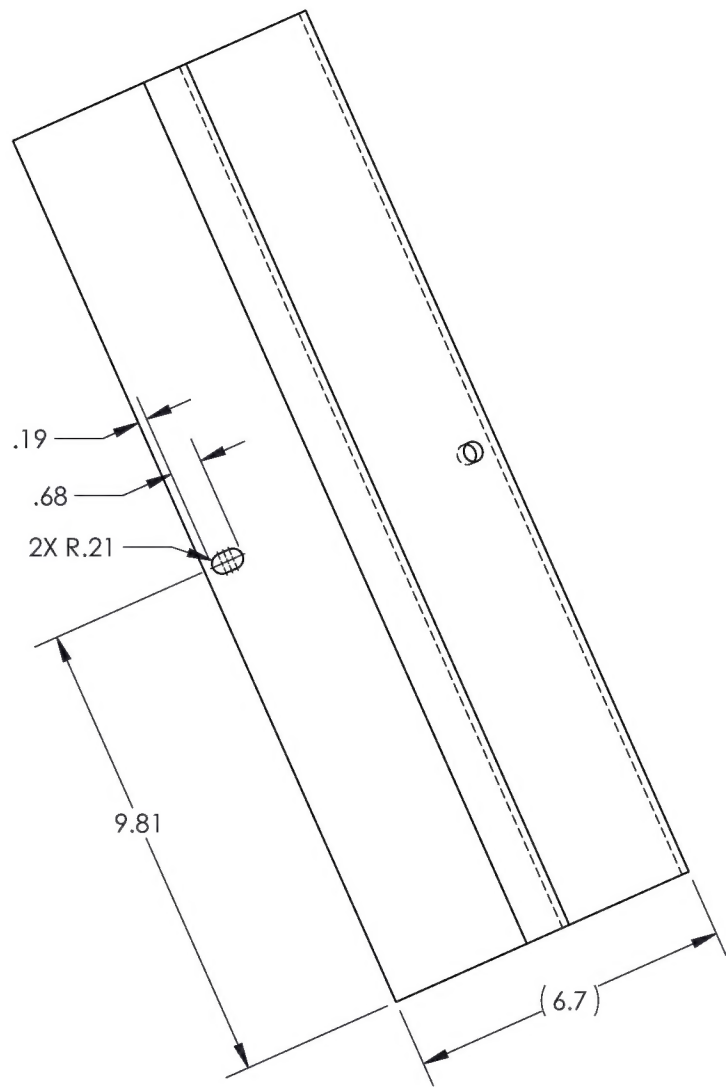


(5)
CENTERED WELDMENT

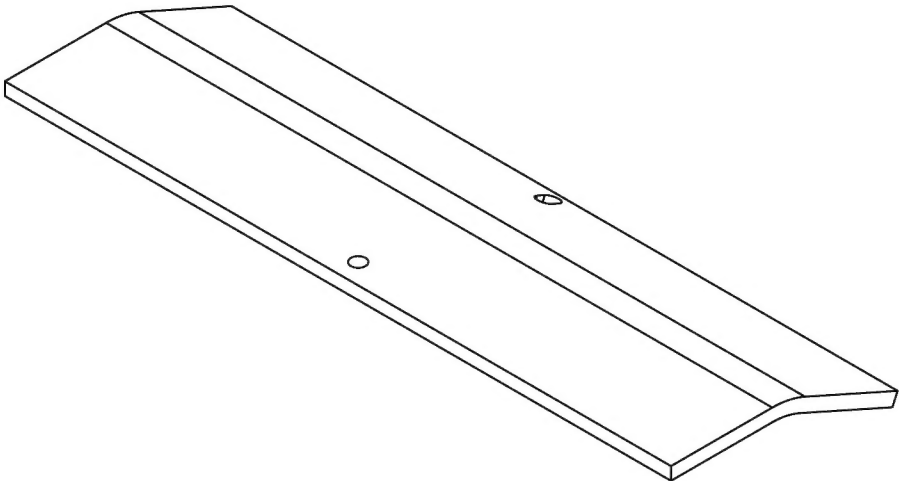
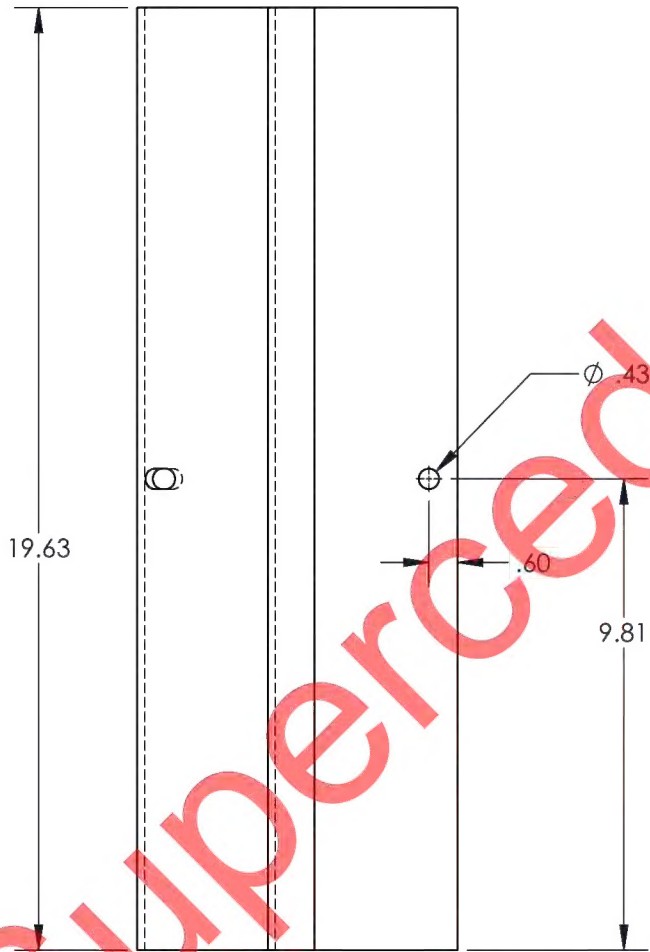
RED BARN MACHINE	
AFT SHIPPING BRACKET	
DWG NO. RBW0000X00131A181A-3G-5	REV
MAT'L	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH POWDER COAT SAFETY ORANGE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA AW139
SCALE 1:4	DATE 4/8/2013
SHEET 4 OF 19	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

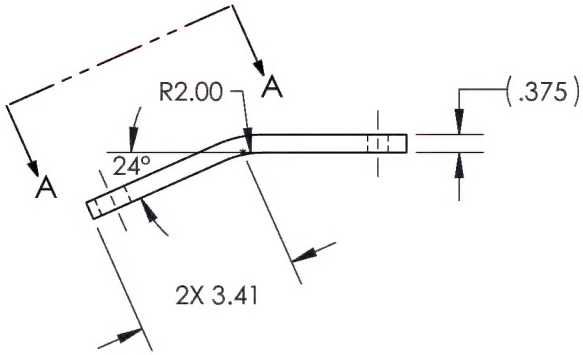


VIEW A-A



⑦

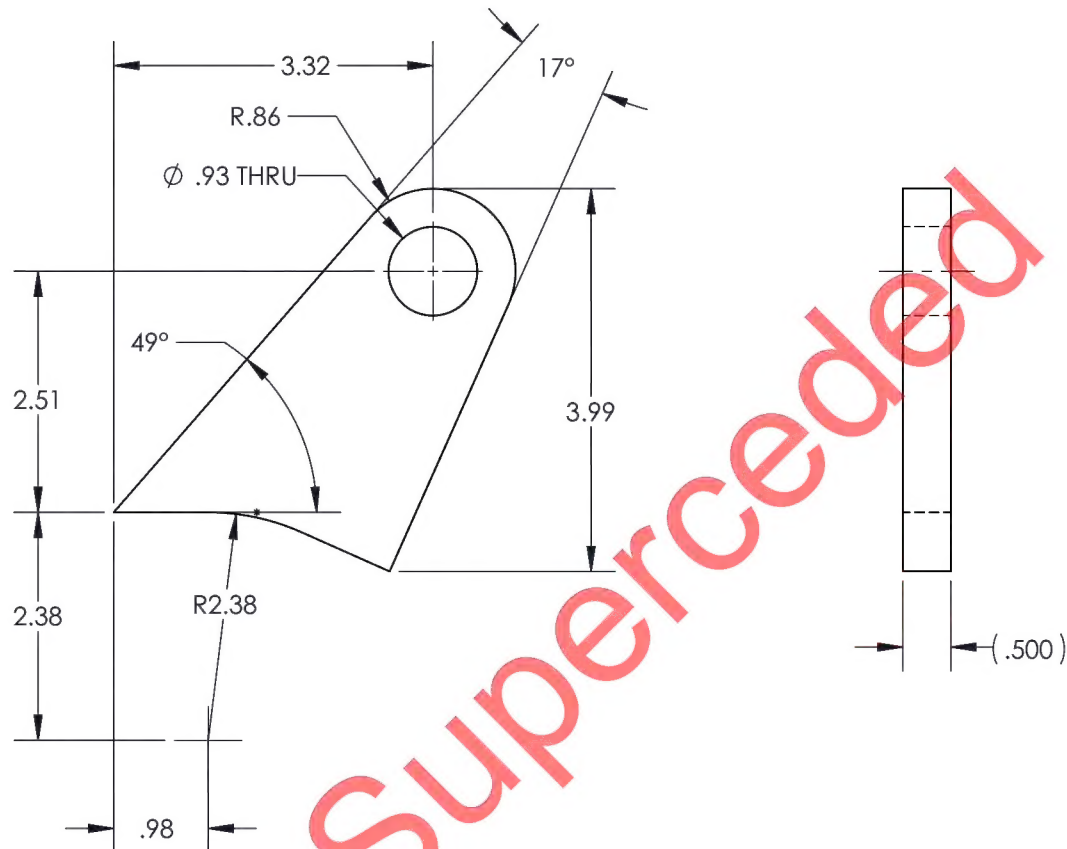
CENTERED BASE PLATE



RED BARN MACHINE			
TITLE AFT SHIPPING BRACKET			
DWG NO. RBW0000X00131A181A-3G-7			REV
MATERIAL A36 P&O		DRAWN BY: MARPET	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .005		FRACTIONS ± 1/32	
.XX ± .01		ANGLES ± .5°	
.X ± .1		FINISH SEE -5 WELDMENT	
1. BREAK ALL SHARP EDGES .015 x 45°		SPEC	
OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		AGUSTA AW139	
SCALE 1:4	DATE 4/8/2013	SHEET 5 OF 19	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



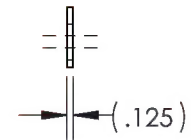
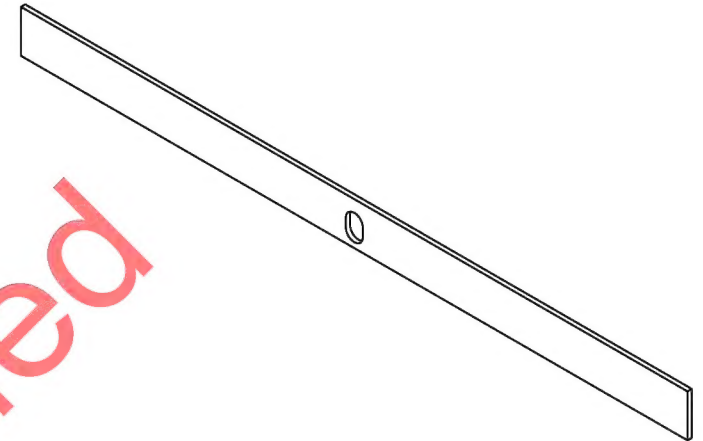
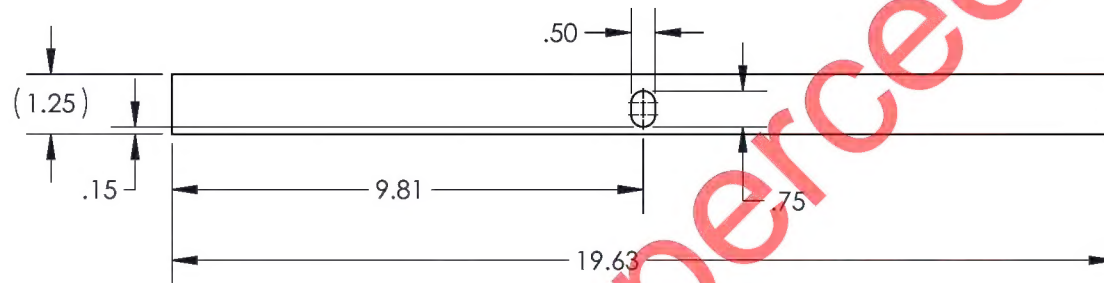
Superceded

⑨
BRACKET

RED BARN MACHINE	
TITLE AFT SHIPPING BRACKET	
DWG NO. RBW0000X00131A181A-3G-9	REV
MAT'L A36 P&O	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH SEE -5 WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA AW139
SCALE 1:2	DATE 4/8/2013
SHEET 6 OF 19	


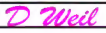
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



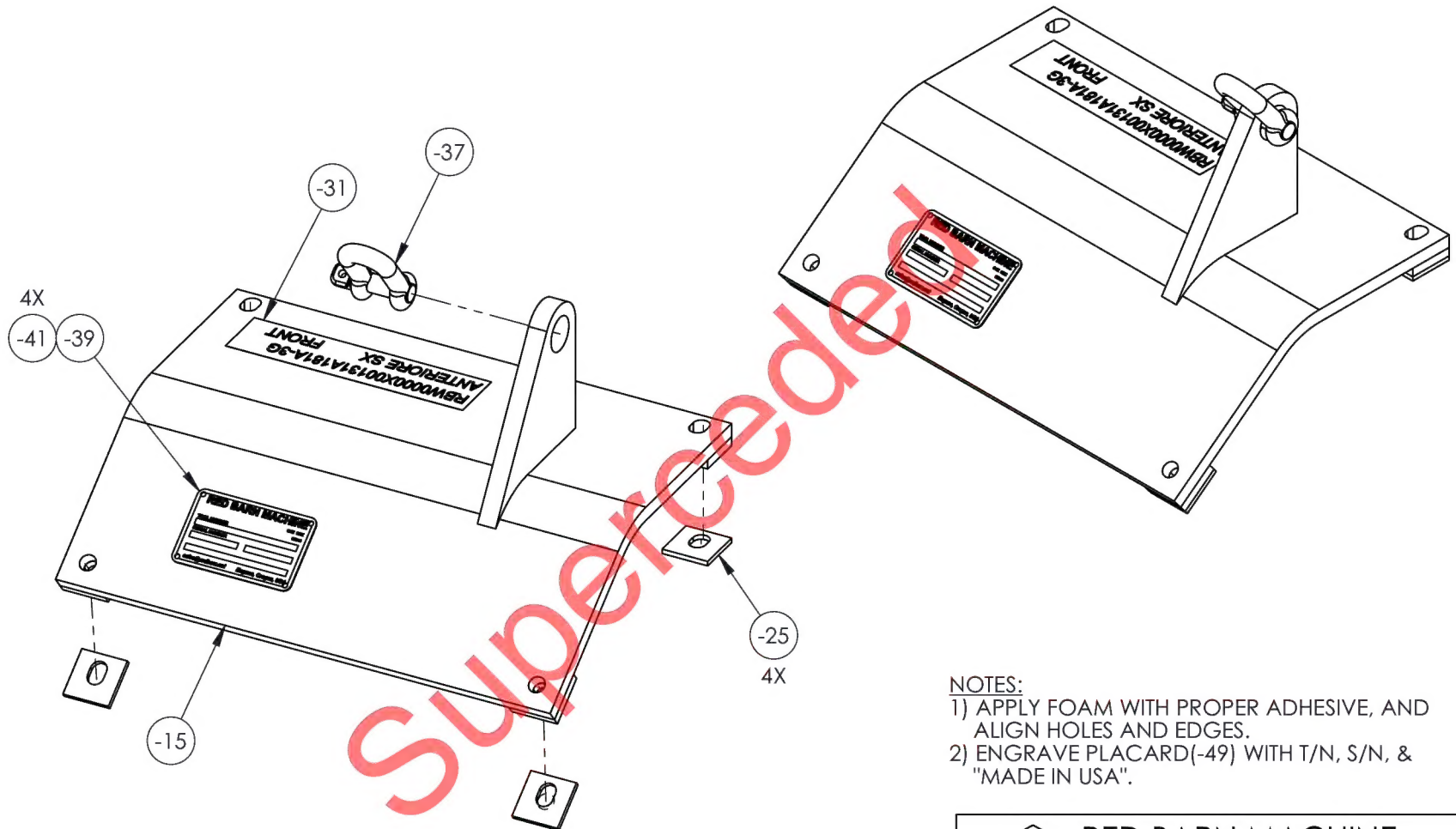
(-11)

FOAM

 RED BARN MACHINE	
TITLE AFT SHIPPING BRACKET	
DWG NO. RBW0000X00131A181A-3G-11	REV
MAT'L NEOPRENE/EPDM	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED  HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA AW139
SCALE 1:4	DATE 4/8/2013
SHEET 7 OF 19	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



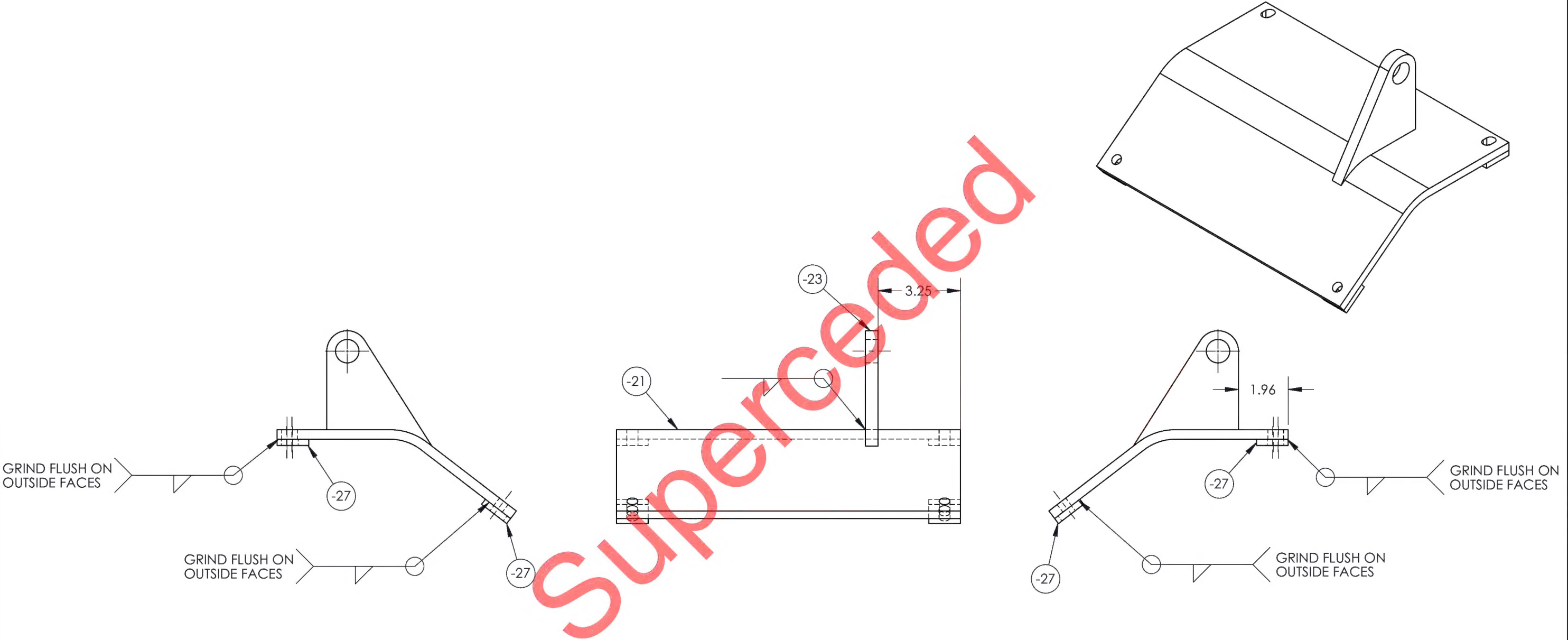
(13)
RIGHT PLATE ASSY

- NOTES:
- 1) APPLY FOAM WITH PROPER ADHESIVE, AND ALIGN HOLES AND EDGES.
 - 2) ENGRAVE PLACARD(-49) WITH T/N, S/N, & "MADE IN USA".

RED BARN MACHINE	
TITLE AFT SHIPPING BRACKET	
DWG NO. RBW0000X00131A181A-3G-13	REV
MAT'L	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA AW139
SCALE 1:4	DATE 4/9/2013
SHEET 8 OF 19	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



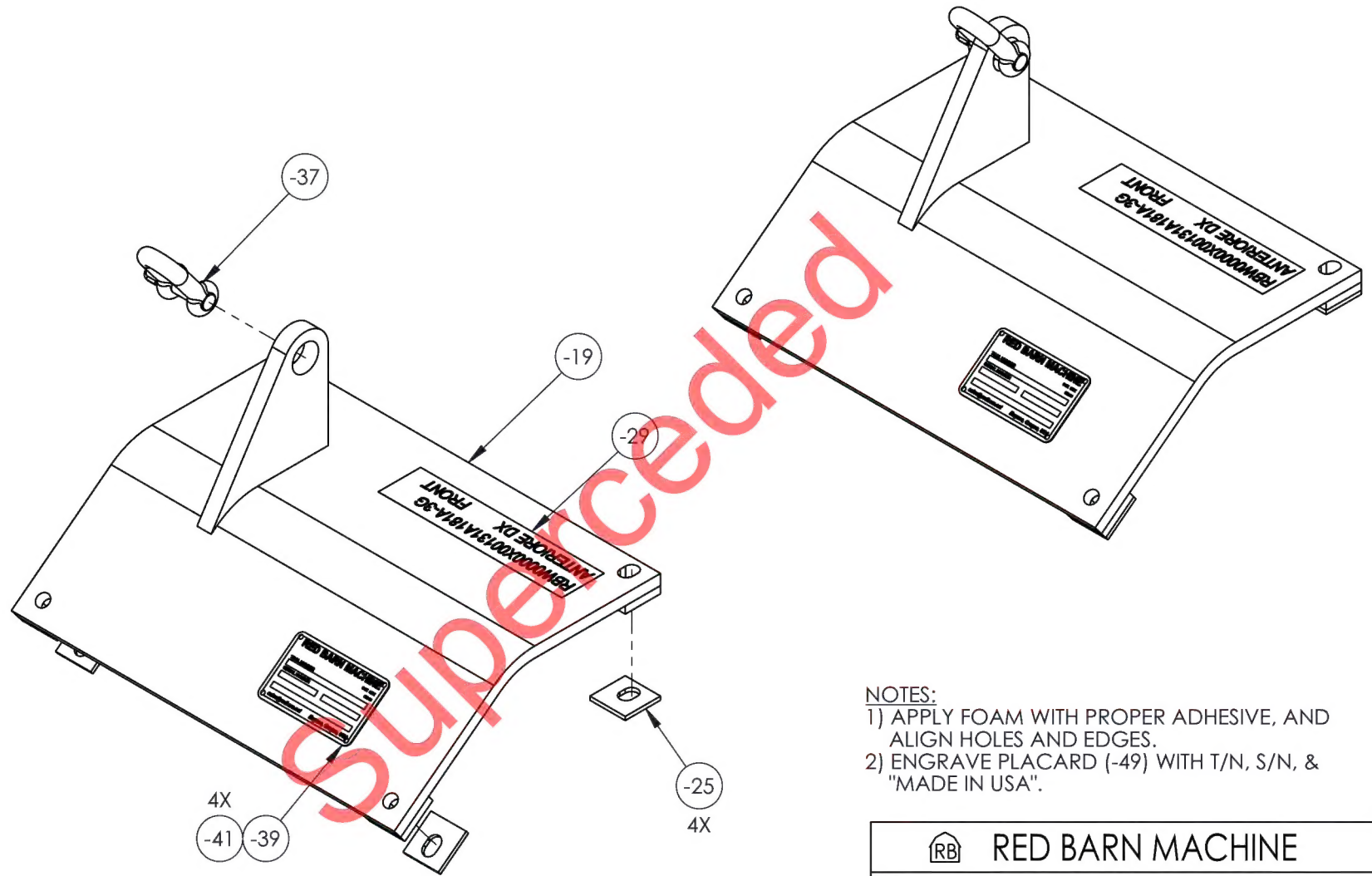
-15

RIGHT PLATE WELDMENT

RED BARN MACHINE			
TITLE AFT SHIPPING BRACKET			
DWG NO. RBW0000X00131A181A-3G-15			REV
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± .5° .X ± .1 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		DRAWN BY: MARPET APPROVED <i>D Weil</i> HEAT TREAT FINISH POWDER COAT SAFETY ORANGE SPEC USED ON MODEL AGUSTA AW139	
SCALE 1:4	DATE 4/9/2013	SHEET 9 OF 19	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



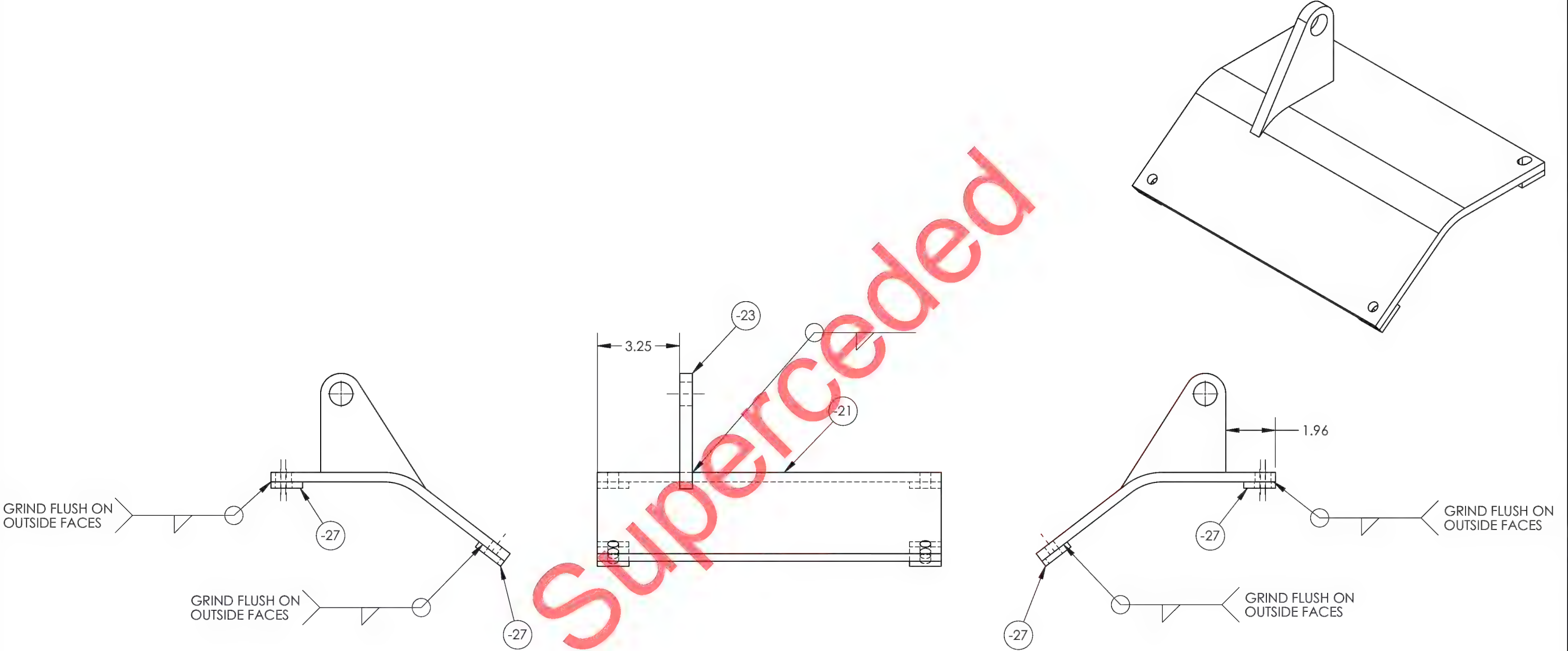
-17
LEFT PLATE ASSY

- NOTES:
- 1) APPLY FOAM WITH PROPER ADHESIVE, AND ALIGN HOLES AND EDGES.
 - 2) ENGRAVE PLACARD (-49) WITH T/N, S/N, & "MADE IN USA".

RED BARN MACHINE	
TITLE AFT SHIPPING BRACKET	
DWG NO. RBW0000X00131A181A-3G-17	REV
MAT'L	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA AW139
SCALE 1:4	DATE 4/8/2013
SHEET 10 OF 19	

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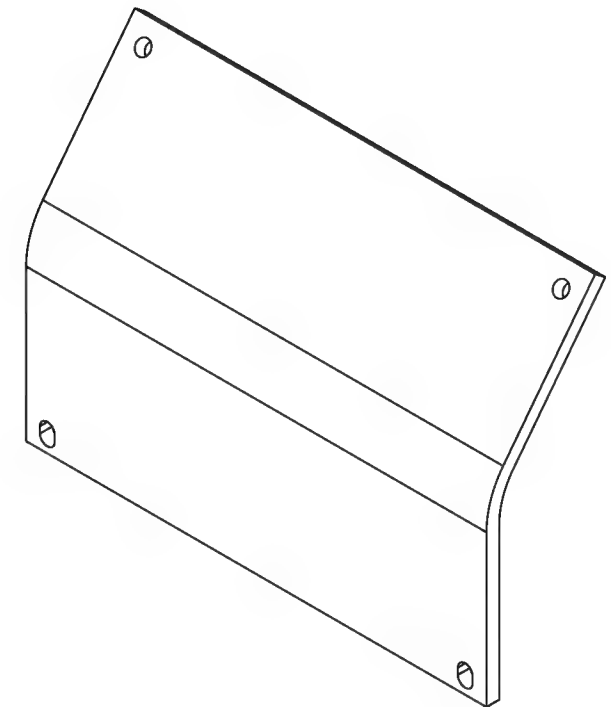
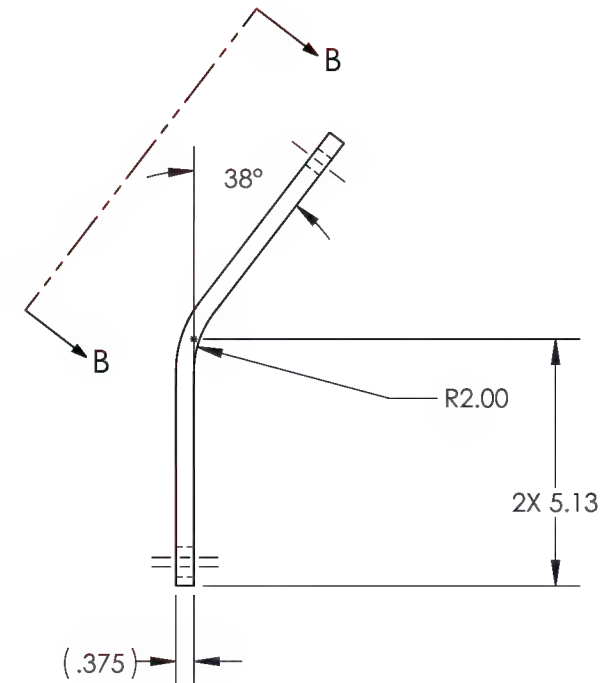
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



-19
LEFT PLATE WELDMENT


RED BARN MACHINE			
TITLE AFT SHIPPING BRACKET			
DWG NO. RBW0000X00131A181A-3G-19			REV
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1		DRAWN BY: MARPET APPROVED <i>D Weil</i> HEAT TREAT FINISH POWDER COAT SAFETY ORANGE SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL AGUSTA AW139	
SCALE 1:4	DATE 4/9/2013	SHEET 11 OF 19	

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



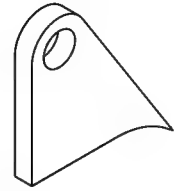
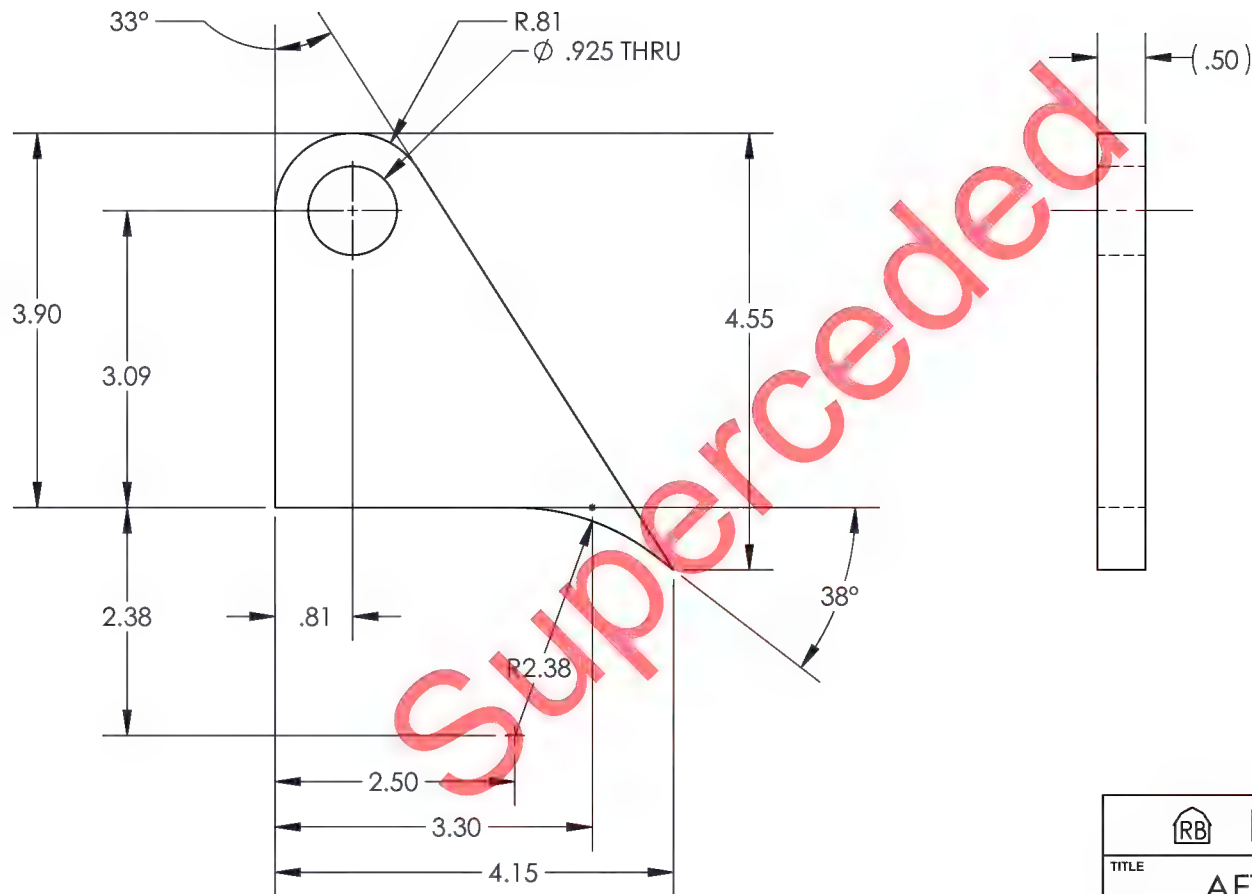
-21

BASE PLATE



 <h1>RED BARN MACHINE</h1>							
<p>TITLE</p> <h2>AFT SHIPPING BRACKET</h2>							
<p>DWG NO.</p> <p>RBW0000X00131A181A-3G-21</p>	<p>REV</p>						
<p>MAT'L A36 P&O</p> <p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</p> <table border="0"> <tr> <td>.XXX ± .005</td> <td>FRACTIONS ± 1/32</td> </tr> <tr> <td>.XX ± .01</td> <td>ANGLES ± 5°</td> </tr> <tr> <td>.X ± .1</td> <td></td> </tr> </table> <p>1. BREAK ALL SHARP EDGES .015 x 45° OR .015R</p> <p>2. DIMENSIONAL LIMITS APPLY AFTER PLATING</p>	.XXX ± .005	FRACTIONS ± 1/32	.XX ± .01	ANGLES ± 5°	.X ± .1		<p>DRAWN BY: MARPET</p> <p>APPROVED <i>D Weill</i></p> <p>HEAT TREAT FINISH -17 & -21 WELDMENT</p> <p>SPEC</p> <p>USED ON MODEL AGUSTA AW139</p>
.XXX ± .005	FRACTIONS ± 1/32						
.XX ± .01	ANGLES ± 5°						
.X ± .1							
<p>SCALE 1:4</p>	<p>DATE 4/8/2013</p>						
<p>SHEET 12 OF 19</p>							

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

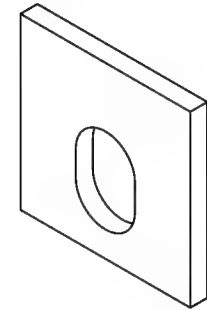
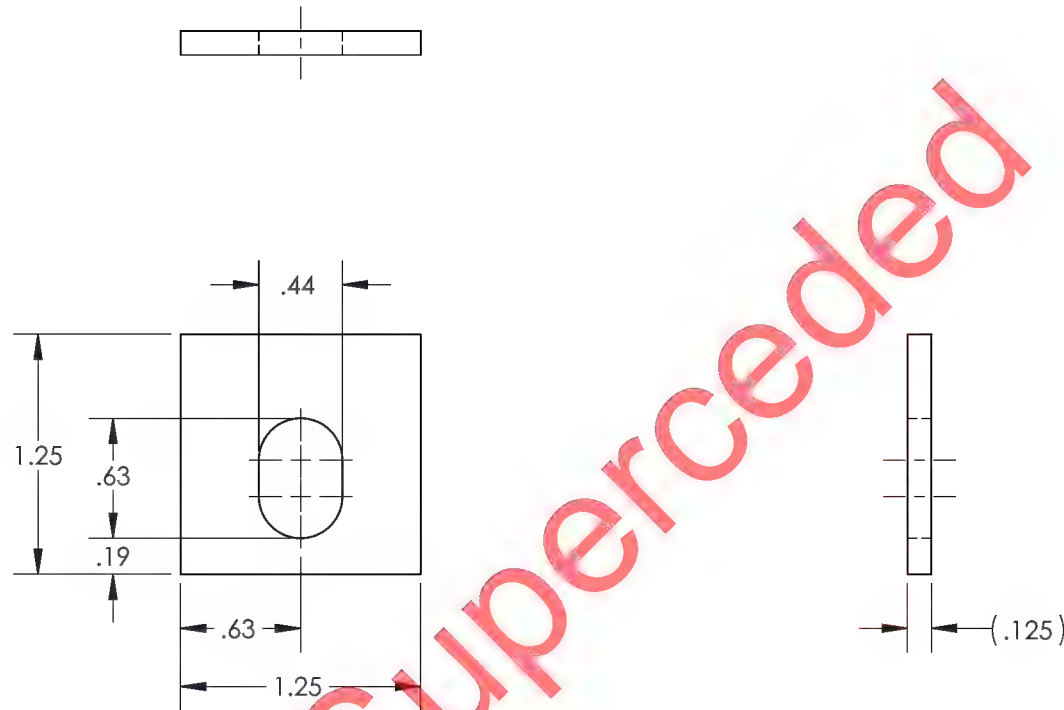


(-23)
BRACKET

 RED BARN MACHINE	
TITLE AFT SHIPPING BRACKET	
DWG NO. RBW0000X00131A181A-3G-23	REV
MAT'L A36 P&O	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED  HEAT TREAT FINISH SEE -17 & -21 WELDMENT SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA AW139
SCALE 1:2	DATE 4/8/2013 SHEET 13 OF 19

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

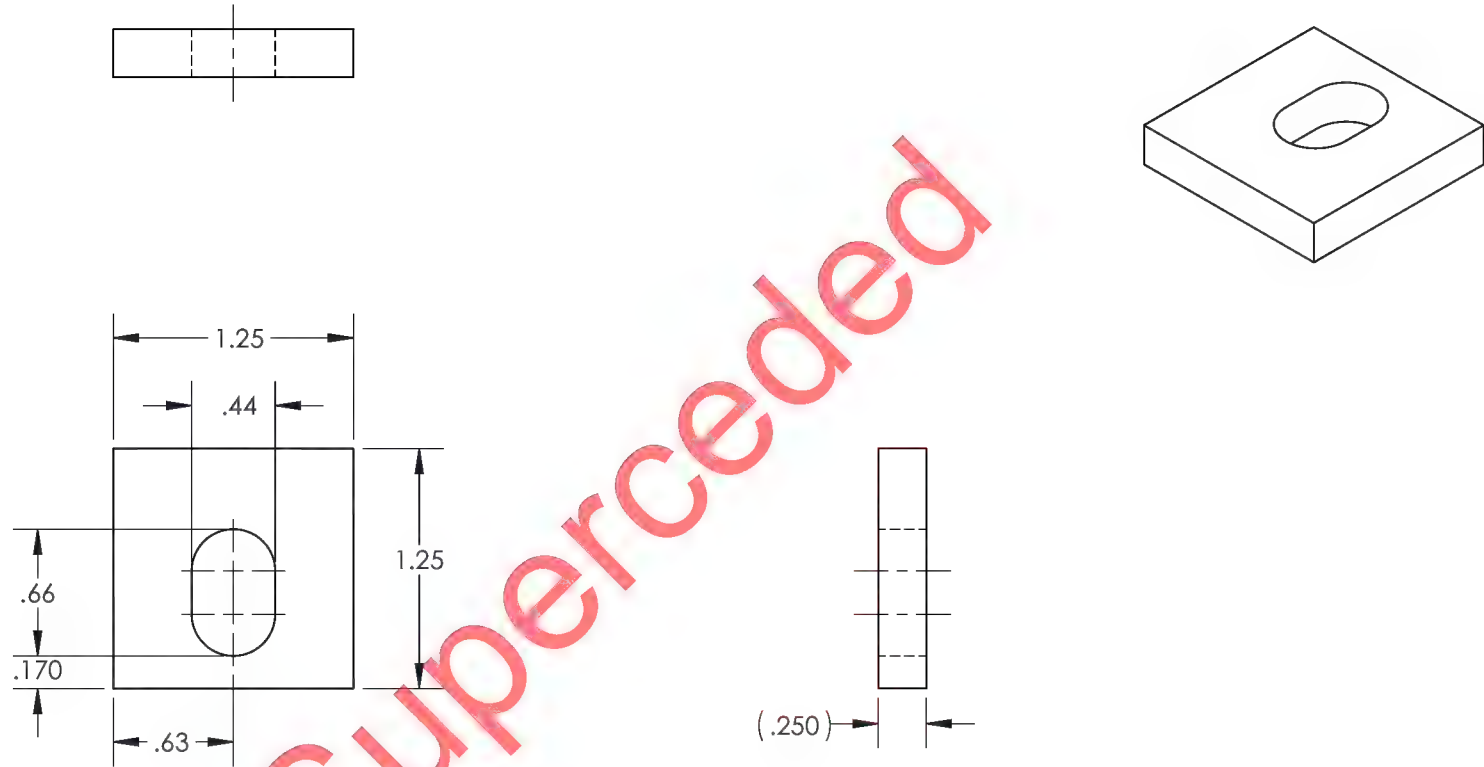


(-25)
FOAM

RED BARN MACHINE	
TITLE AFT SHIPPING BRACKET	
DWG NO. RBW0000X00131A181A-3G-25	REV
MAT'L NEOPRENE/EPDM	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA AW139
SCALE 1:1	DATE 4/8/2013
SHEET 14 OF 19	


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



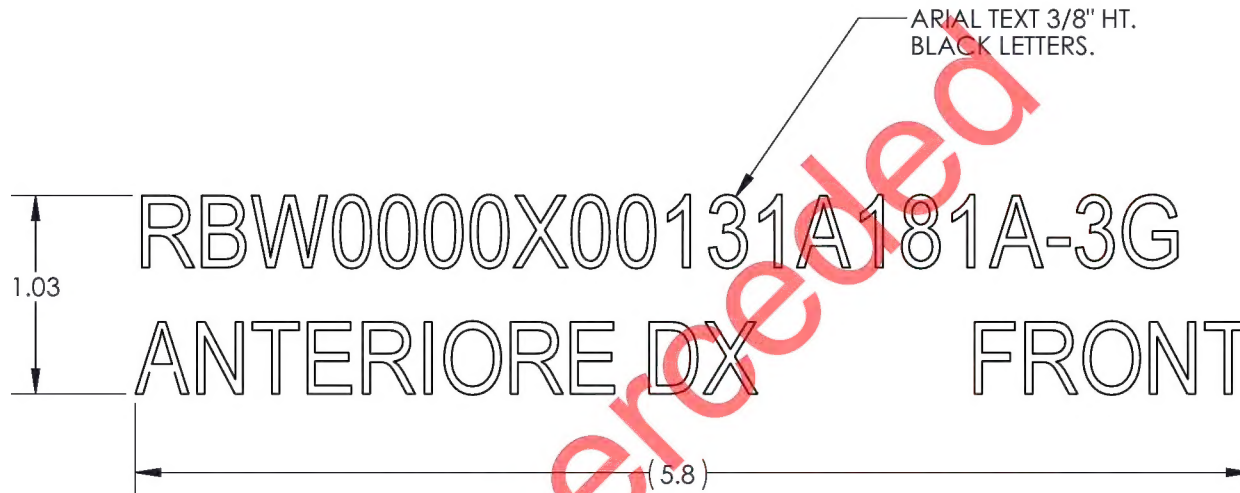
(-27)

TAB

 RED BARN MACHINE	
TITLE AFT SHIPPING BRACKET	
DWG NO. RBW0000X00131A181A-3G-27	REV
MAT'L A36 P&O	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED  HEAT TREAT FINISH SEE -17 & -21 WELDMENT SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA AW139
SCALE 1:1	DATE 4/10/2013 SHEET 15 OF 19

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-29)

STICKER

 RED BARN MACHINE	
TITLE AFT SHIPPING BRACKET	
DWG NO. RBW0000X00131A181A-3G-29	REV
MAT'L BLACK CUT VINYL	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA AW139
SCALE 1:1	DATE 4/11/2013
SHEET 16 OF 19	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-31)

STICKER

 RED BARN MACHINE	
TITLE AFT SHIPPING BRACKET	
DWG NO. RBW0000X00131A181A-3G-31	REV
MAT'L BLACK CUT VINYL	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH
FRACTIONS ± 1/32 ANGLES ± 5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA AW139
SCALE 1:1	DATE 4/11/2013
SHEET 17 OF 19	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

1.03

RBW0000X00131A181A-3G


POSTERIORE DX REAR

(5.4)

ARIAL TEXT 3/8" HT.
BLACK LETTERS.

(-33)

STICKER

 RED BARN MACHINE	
TITLE AFT SHIPPING BRACKET	
DWG NO. RBW0000X00131A181A-3G-33	REV
MAT'L BLACK CUT VINYL	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA AW139
SCALE 1:1	DATE 4/11/2013
SHEET 18 OF 19	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-35)

STICKER

 RED BARN MACHINE	
TITLE AFT SHIPPING BRACKET	
DWG NO. RBW0000X00131A181A-3G-35	REV
MAT'L BLACK CUT VINYL	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA AW139
SCALE 1:1	DATE 4/11/2013
SHEET 19 OF 19	